

	MANUFACTURING SPECIFICATION NO. 96	Code OB-06
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Product name: FILO DOUGH PASTRY WITH CHEESE	Product code: 96
Product category: Pies - quick-frozen product from stretched dough with cheese filling	Net quantity: 270 g
Regulations related to product quality and safety: 1. Rulebook on the quality of grain, mill and bakery products and pasta ("Official Gazette of the Republic of Serbia", No. 68/2016, and 56/2018) 2. Ordinance on food additives ("Official Gazette of RS" No. 53/2018) 3. Rulebook on general and special conditions of food hygiene at any stage of processing and trade production (Official Gazette of RS No. 72/2010, and 62/2018) 4. Guide to the application of microbiological criteria for food 5. Law on Food Safety (Official Gazette of RS No. 41/2009 and 17/2019) 6. Rulebook on declaring food labeling and advertising (Official Gazette of RS No. 19/2017, and 16/2018 and 17/2020)	
Document links: • Approved printing product declaration solution • Specification of raw materials, additives, flavors and auxiliaries	
Declaration text: Ingredients: Wheat flour T-400, water, cheese filling 32% (fine cheese with 20% mm, potato starch, water), palm fat, sunflower oil, salt, liquid sourdough (water, wheat flour, T-500, wheat sourdough powder, lactic acid E 270, barley malt, potassium sorbate E 202, ascorbic acid E300), sugar, mixture of flour and other components for baking (wheat white flour T-500, wheat gluten , enzymes), treatment agent flour E920. The traces may contain : eggs, sesame, soy Made in the Republic of Serbia. Country of origin Republic of Serbia	
A brief description of the technological procedure, the method of eliminating the biological hazard and the possible use of auxiliary means	The dough mixture of quality TYPE-400 flour, water and other ingredients according to the recipe is prepared in a mixer. After resting the dough for 15 minutes, the dough is placed on an extruder and stretched / spread by machine. In the continuation of the line, it is filled with cheese filling in one layer, manually thinned on a strip and frozen in a chamber at -40 ° C. The frozen pie is packed by hand in appropriate packaging. The packaged product is stored in the chamber.

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Raw material composition (all components including additives and flavorings)	1. T-400 flour 2. Small cheese 3. Palm oil 4. Sunflower oil, 5. Salt 6. Liquid sourdough 7. Wheat gluten 8. L cysteine 9. Sugar
Geographical origin of raw materials (country and city, area)	1. Serbia 2. Serbia 3. Malaysia 4. Serbia 5. Bosnia and Herzegovina 6. Serbia 7. Serbia 8. China 9. Serbia

10.

Physico-chemical characteristics	The products have a characteristic color, smell and taste that is characteristic even without foreign smells and tastes.	
Product expiration date	180 days at -18 ° C	
Physico-chemical quality parameters	Heavy metals - Mycotoxins DON Max 750 µg / kg	
Nutritional declaration Average energy value in 100 g of product	Energetic value	1277, 01kJ / 306.47 kcal
	Fats	18.47 g
	of which saturated fatty acids	6.81 g
	Carbohydrates	28.93 g
	of which sugars	1.91 g
	Proteins	5.97 g
	Fibers	0.04 g
	Salt	0.24 g
Instructions for preparation	Arrange the pies on a baking sheet and coat with oil and breadcrumbs. Bake in a preheated oven at 220 ° C for 18 minutes. After baking, coat the pie with oil. Once thawed, the product must not be re-frozen.	

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Declared allergens in the product	Allergens according to EU classification	Present + (yes) - (no)	Possibility of cross-contamination + (yes) - (no)
	Cereals and cereal products containing gluten	+	-
	Shellfish and shellfish products	-	-
	Eggs and egg products	-	+
	Fish and fish products	-	-
	Peanuts and peanut products	-	-
	Soybeans and soybean products	-	+
	Milk and dairy products	+	-
	Kostunjavci and their products	-	-
	Celery and celery products	-	-
	Mustard and mustard products	-	-
	Sesame seeds and sesame products	-	+
	Sulfur dioxide and sulphates in concentrations greater than 10 mg / kg or 10 mg / l expressed as SO ₂	-	-
	Molluscs and mollusc products	-	-
	Shell and shell products	-	-
Does the product contain raw materials of GMO origin?	Product produced from raw materials that are not genetically modified		
Is the product or any of the raw materials that are an integral part of it treated with ionizing rays, and does it contain radiation ingredients?	Product - raw materials in the composition, not treated with ionizing rays, do not contain radiation ingredients.		
Does the product contain hormones?	The product does not contain hormones		
Storage, transport and distribution - conditions	It is packaged in appropriate packaging and distributed by its own vehicle at a temperature of -18 ° C ..		
Intended use	Best used by the date indicated on the packaging. Store at -18 ° C		
Target consumers	The whole population except those allergic to gluten.		
Note	Products and packages: TRGOCENTAR DOO Visnjčka 61 a Belgrade		

Specification prepared by:	Malina Marković, B.Sc.	Signature:
Specification approved by:	Miloš Mladenović, B.Sc. Eng. tehn.	Signature:
Approval date:	04/01/2020	MP.

ΤΡΟЦΕΝΤΑΡ СКРОЗ ДОБРА ПЕКАРА	MANUFACTURING SPECIFICATION NO. 96	Code OB-06
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